

Product Information ISO Class 3-5 Cleanroom Class 1-100 EU Grade B/C/D

SatPax[®] ValuSeal[®] - LP

Pre-wetted Sealed Edge Cleanroom Laundered 100% Polyester Knit Wiper

SatPax[®] ValuSeal[®] - LP combines ValuSeal[®] - LP ultrasonically sealed edge cleanroom laundered wipers composed of 100% continuous filament polyester knit fabric with various concentrations of

isopropyl alcohol. This pre-wetted format provides a cost effective and easy to use solution versus traditional bulk handling of solvents, maintenance of squirt bottles and inconsistent wetting and cleaning associated

with wetting a dry wiper during cleaning.



Other Class 3 and above Pre-wetted wipers

- SatPax[®] 3000
- SatPax[®] ValuSeal[®]1500
- SatPax[®] HA-R
- SatPax[®] MicroSeal[®]1200

Key Attributes

- 100% continuous filament polyester knit
- Ultrasonically sealed edge for reduced fiber contamination
- Laundered and packaged in Berkshire's ISO Class 4 cleanroom
- Pre-wetted with consistent IPA/ DI Water concentration and saturation level
- Re-sealable solvent resistant packaging

Benefits

- Critically low particles, fibers, ions and extractables
- High abrasion resistance
- Reduces alcohol usage and preparation / handling costs
- Reduces VOC emissions
- Increases cleaning efficiency
- Increases cleaning protocol consistency

Environmental

- Reduces VOC (Volatile Organic Compound) emissions
- Complies with RoHS and pre-registered under REACH

Applications

- Designed for use in ISO Class 3 and higher cleanroom environments
- Designed for use in wet cleaning of critical surfaces where control of flammable solvents and flammable solvent concentrations is required
- Final cleaning of surfaces or products prior to manufacturing or packaging

Alcohol Mixtures

Alcohol / DI Water mixtures can be varied to fit the customer requirements. Typical mixtures are 70/30 and 9/91 IPA/DI Water.

Saturation Levels

The amount of solution contained in each wiper can be varied according to customer requirements. Higher saturation levels apply more solution to the surface during cleaning.

Sterile Validated Option

For aseptic processing areas, the same wiper material can be provided in a gamma irradiated validated sterile to a 10⁻⁶ sterility assurance level.

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Technical Data (In Dry State)

Attribute		Units	Value	Test Method
Basis Weight		g/m ²	145	TAPPI T-410
Caliper		μm	411	TAPPI T-411
Fibers	<u>></u> 100µm	fibers/cm ²	0.034	IEST-RP.CC004.3, Sec 6.1.3 / Sec 6.2.2
Particles	<u>></u> 0.5µm	x10 ³ /cm ²	0.47	IEST-RP.CC004.3, Sec 6.1.3 / Sec 6.2.1
Sorbency	Capacity	mL/m ²	435	IEST-RP.CC004.3, Sec 8.1 modified / Sec 8.2 modified
	Efficiency	mL/g	3.0	
	Rate	seconds	1	
Non-Volatile Residue	DI Water	g/m ²	0.0074	IEST-RP.CC004.3, Sec 7.1.2
	IPA	g/m²	0.010	
Ions	Na ⁺	ppm	0.39	IEST-RP.CC004.3, Sec 7.2.2
	K+	ppm	0.041	
	Ca++	ppm	0.033	
	Mg ⁺⁺	ppm	0.0058	
	CI-	ppm	0.14	

Notes:

Technical data represented in this table are typical values at the time of publication. These should not be used as ٠ product specifications.

Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product • comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions

Third party testing can be performed upon request ٠

Order Information:

Product	Number	Size	Shts/pk	Pks/cs	IPA/DI	Saturation	VOC % by	Style
SatPax [®] ValuSeal [®] - LP	SPXVSLP.003.12	9x9" (23x23cm)	30	12	70/30	80%	43%	J-fold

Wipers

Other Berkshire Products





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