

ValuSeal – HA[®]

Sealed Edge Cleanroom Laundered 100% Polyester Knit Wiper

ValuSeal – HA[®] is an ultrasonically sealed edge cleanroom laundered wiper required for ISO Class 3 and above environments composed of 100% continuous filament polyester knit fabric.

This combination of properties provides ValuSeal – HA[®] with the highest level of cleanliness, abrasion resistance and chemical compatibility required for ISO Class 3 and above environments and

applications requiring critical control of contaminants combined with superior performance.



Key Attributes

- 100% continuous filament polyester knit
- Ultrasonically sealed edge for reduced fiber contamination
- Laundered and packaged in Berkshire's ISO Class 4 cleanroom

Benefits

- Critically low particles, fibers, ions and extractables
- High abrasion resistance
- Chemically compatible with IPA, Acetone and other solvents
- High absorbency
- Light weight, high absorbency material design reduces actual cost in use compared to heavier weight products

Environmental

- Light weight, high absorbency design reduces landfill waste impact when compared to more traditional heavier weight designs
- Complies with RoHS

Applications

- Designed for use in ISO Class 3 and higher cleanroom environments
- Designed for the highest level of contamination control in critical processing applications
- Oxidation, Metallization, CVD or Photolithography processes
- Chamber cleaning and CMP processing
- Stencil and other print roll cleaning applications
- Steam autoclavable for aseptic applications
- Cleaning of medical device products
- Applying and removing cleaning and disinfecting solutions

Other ISO Class 3 and above wipers

- MicroSeal SuperSorb[®]
- UltraSeal[®] 3000
- MicroSeal[®] 1200
- MicroSeal[®] VP
- ValuSeal[®] LP
- ValuSeal[®] 1500

Value Pack Option

The value pack option provides the same great performance in a more economical bulk packaging format.

Pre-Wetted Option

The same wiper material can be provided in pre-wetted formats for reduced VOC emissions, increased convenience, increased productivity, improved solvent control and cleaning protocol repeatability and reduced costs.

Sterile Validated Option

For aseptic processing areas, the same wiper material can be provided in a gamma irradiated validated sterile to a 10⁻⁶

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Technical Data:

Attribute		Units	Value	Test Method
Basis Weight		g/m ²	135	TAPPI T-410
Caliper		µm	418	TAPPI T-411
Fibers	≥100µm	fibers/cm ²	0.080	TEST-RP-CC004.3, Sec 6.1.3 / Sec 6.2.2
Particles	≥0.5µm	x10 ³ /cm ²	0.31	TEST-RP-CC004.3, Sec 6.1.3 / Sec 6.2.1
Sorbency	Capacity	mL/m ²	530	TEST-RP-CC004.3, Sec 8.1 modified / Sec 8.2 modified
	Efficiency	mL/g	3.9	
	Rate	seconds	1	
Non-Volatile Residue	DI Water	g/m ²	0.0048	TEST-RP-CC004.3, Sec 7.1.2
	IPA	g/m ²	0.0050	
Ions	Na ⁺	ppm	0.29	TEST-RP-CC004.3, Sec 7.2.2
	K ⁺	ppm	0.033	
	Ca ⁺⁺	ppm	0.030	
	Mg ⁺⁺	ppm	0.0059	
	Cl ⁻	ppm	0.14	

Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions
- Third party testing can be performed upon request

Order Information:

Product	Number	Size	Shts/pk	Pks/cs	Style
ValuSeal-HA®	VSHA.0909.8	9x9" (23x23cm)	150	8	Stacked
ValuSeal-HA®	VSHA.0909B.8	9x9" (23x23cm)	150	8	Value Pack
ValuSeal-HA®	VSHA.1212.14	12x12" (30x30cm)	75	14	Stacked
ValuSeal-HA®	VSHA.1212B.14	12x12" (30x30cm)	75	14	Value Pack

Other Berkshire products



Wipers



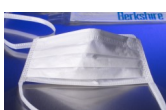
Glove Liners



Mop Systems



Documentation Systems



Face Masks



Swabs