# LOW ENDOTOXIN WIPES

Berkshire's new line of low endotoxin cleanroom wipes have been engineered to meet the specific requirements of the pharmaceutical, healthcare and medical device industries.

#### What is a pyrogen (endotoxin)?

IEST-RP-CC023.2 defines a pyrogen as "A substance capable of producing fevers. The most common pyrogens are endotoxins, a class of lipopolysaccharides that comprise the outer wall of Gram-negative bacteria and are themselves byproducts of cell metabolism."

Endo - Internal Toxin - Poison

Lipid A is the most toxic component of a gram-negative bacteria. It is embedded internally in the living bacteria.

When bacteria is killed through cleaning, the outer cell wall detritus is released and the dead cell becomes toxic. It needs to be removed from the surface.

#### What are common sources of endotoxins?

Common sources of endotoxins are water, soil, vegetation, raw materials, poor equipment sanitization and maintenance practices.

#### What are examples of gram-negative endotoxins?

Burkholderia, Pseudomonas, Ralstonia, Escherichia, Serratia, Stenotrophomonas

#### How do you test wipers for bacterial endotoxins?

Berkshire uses the LAL - Limulus Amebocyte Lysate test.

FDA Guidance for Industry: Pyrogen and Endotoxins Testing

"For more than 30 years, FDA has accepted the use of Limulus Amoebocyte Lysate LAL test for endotoxins in lieu of the rabbit pyrogens test."

#### What is the frequency of endotoxin testing?

Berkshire tests each lot for endotoxins.

#### What are your guaranteed endotoxin limits?

<20 EU/device - <0.5 EU/mL

FDA Guidance for Industry: Pyrogen and Endotoxins Testing

"For medical devices...the limit is 0.5 EU/mL or 20 EU/ device for products that directly or indirectly contact the cardiovascular system and lymphatic system"

#### How is the Water For Injection (WFI) prepared?

The WFI is prepared by a validated aseptic sterile filtration process. This complies with the industry's Sterility Assurance Level (SAL) of 10-3. The specification for Endotoxin USP is  $\leq 0.025$  EU/mL.

#### **PRICING & AVAILABILITY**

To learn more about Berkshire's low endotoxin wipes, contact a Technical Sales Representative, call (+44) 870-757-2877. Or send an email to enquiries@berkshire.uk.com.



### **BERKSHIRE CORPORATION**

ITEM NUMBER | PRODUCT/ PACKAGING

IIEM NUMBER	PRODUCT/ PACKAGING
Sealed edge, clea	anroom laundered, polyester knitted,
dry wiper	
MSVP09098LE	<b>MicroSeal® VP – 9x9"</b> (22x22cm) 150 SHTS /PK, 8 PKS/CS
MSSS09098LE	<b>MicroSeal SuperSorb® – 9x9"</b> (22x22cm) 100 SHTS /PK, 8 PKS/CS
Sterile, sealed ed knitted, dry wiper	ge, cleanroom laundered, polyester
GWSSST16LE	<b>Gamma® Wipe SuperSorb® – 12x12"</b> (30x30cm), 10 SHTS /PK, 16 PKS/CS
GWVPST25LE	<b>Gamma Wipe® VP – 12x12"</b> (30x30cm) 20 SHTS /PK, 25 PKS/CS
Sealed edge, clea presaturated WFI	anroom laundered, polyester knitted, wiper
SPXVP00112LE	SatPax <sup>®</sup> MSVP – 9x9" (22x22cm) 30 SHTS /PK, 12 PKS/CS
Sterile, sealed ed ted, presaturated	ge, cleanroom laundered, polyester knit- WFI wiper
SSPVP00112LE	Sterile SatPax® MSVP – 9x9" (22x22cm) 30 SHTS /PK, 12 PKS/CS
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Nonwoven, dry w	iper
MFLP090912LE	MicroFirst® LP – 9x9" (22x22cm) 150 SHTS /PK, 12 PKS/CS
Sterile, Nonwove	n, dry wiper
GWMFLPST25LE	Gamma Wipe® MFLP – 12x12" (30x30cm) 20 SHTS /PK, 25 PKS/CS
Nonwoven, presa	turated WFI wiper
SPXMFLP00112LE	SatPax® MFLP – 9x9″ (22x22cm) 75 SHTS /PK, 12 PKS/CS
SPX55000624LE	<b>SatPax<sup>®</sup> 550 − 9x11″</b> (22x28cm) 50 SHTS /PK, 24 PKS/CS
Sterile, nonwover	n, presaturated WFI wiper
SSPMFLP00124LE	Sterile SatPax® MFLP – 9x9" (22x22cm) 30 SHTS /PK, 24 PKS/CS
	Sterile SatPax <sup>®</sup> 550 –9x11" (22x28cm)
SSP55000524LE	50 SHTS /PK, 24 PKS/CS

# LOW ENDOTOXIN VITAL STATISTICS BY SUBSTRATE

# **100% POLYESTER KNITTED 2-PLY WIPER**

	BASIS WEIGHT	CALIPER	FIBERS	PARTICLES ≥ 0.5µm		SORBENCY	NON-VOLATI	LE RESIDUE	IONS					
ITEM NUMBER	g/m <sub>2</sub>	μm	≥100µm/cm²	x10 <sup>3</sup> /cm <sup>2</sup>	<b>CAPACITY</b> mL/m <sup>2</sup>	EFFICIENCY mL/g	RATE SECONDS	H <sub>2</sub> O (g/m <sup>2</sup> )	<b>IPA</b> (g/m²)	Na⁺	K⁺	Ca <sup>++</sup>	Mg <sup>++</sup>	CI
GWSSST16LE	265	7 <b>77</b>	0.14	0.51	1010	3.8	1	0.010	0.014	0.30	0.023	0.028	0.051	0.13
MSSS09098LE	265	777	0.14	0.51	1010	3.8	1	0.010	0.014	0.30	0.023	0.028	0.051	0.13

# **100% POLYESTER KNITTED WIPER**

	BASIS WEIGHT	CALIPER	FIBERS	PARTICLES ≥ 0.5µm		SORBENCY	NON-VOLATI	LE RESIDUE	IONS					
ITEM NUMBER	g/m <sub>2</sub>	μm	≥100µm/cm <sub>2</sub>	<b>x10<sup>3</sup>/cm<sup>2</sup></b>	CAPACITY mL/m <sup>2</sup>	EFFICIENCY mL/g	RATE SECONDS	H <sub>2</sub> O (g/m <sup>2</sup> )	IPA (g/m²)	Na <sup>+</sup>	K⁺	Ca++	Mg⁺⁺	CI
GWVPST25LE	130	442	0.12	0.31	448	3.8	1	0.0019	0.0054	0.17	0.024	0.053	0.011	0.032
MSVP09098LE	130	442	0.12	0.31	448	3.8	1	0.0019	0.0054	0.17	0.024	0.053	0.011	0.032
SPXVP00112LE	130	442	0.12	0.31	448	3.8	1	0.0019	0.0054	0.17	0.024	0.053	0.011	0.032
SSPVP00112LE	130	442	0.12	0.31	448	3.8	1	0.0019	0.0054	0.17	0.024	0.053	0.011	0.032

# 58% POLYESTER / 42% LYOCELL NONWOVEN WIPER

	BASIS WEIGHT	Caliper	FIBERS	PARTICLES ≥ 0.5µm		SORBENCY	NON-VOLATI	LE RESIDUE	IONS					
ITEM NUMBER	g/m <sub>2</sub>	μm	≥100µm/cm <sup>2</sup>	x10 <sup>3</sup> /cm <sup>2</sup>	CAPACITY mL/m <sup>2</sup>	EFFICIENCY mL/g	RATE SECONDS	H <sub>2</sub> O (g/m <sup>2</sup> )	IPA (g/m²)	Na <sup>+</sup>	K⁺	Ca++	Mg <sup>++</sup>	CI
GWMFLPST25LE	70.2	299	20	4.1	377	5.4	3	0.021	0.0092	13	1.2	20	5.8	11
MFLP090912LE	70.2	299	20	4.1	377	5.4	3	0.021	0.0092	13	1.2	20	5.8	11
SPXMFLP00112LE	70.2	299	20	4.1	377	5.4	3	0.021	0.0092	13	1.2	20	5.8	11
SSPMFLP00124LE	70.2	299	20	4.1	377	5.4	3	0.021	0.0092	13	1.2	20	5.8	11

# **100% POLYPROPYLENE NONWOVEN WIPER**

	BASIS WEIGHT	CALIPER	FIBERS	PARTICLES ≥ 0.5µm		SORBENCY	NON-VOLATI	LE RESIDUE	IONS					
ITEM NUMBER	g/m²	μm	≥100µm/cm <sup>2</sup>	<b>x10<sup>3</sup>/cm<sup>2</sup></b>	<b>CAPACITY</b> mL/m <sup>2</sup>	EFFICIENCY mL/g	RATE SECONDS	H <sub>2</sub> O (g/m²)	<b>IPA (g/m²)</b>	Na <sup>+</sup>	K⁺	Ca <sup>++</sup>	Mg <sup>++</sup>	CI
SSP55000524LE	35.4	204	0.48	4.8	196*	5.5*	10*	0.0032	0.015	0.42	0.2	0.47	0.038	0.8
SPX55000624LE	35.4	204	0.48	4.8	196*	5.5*	10*	0.0032	0.015	0.42	0.2	0.47	0.038	0.8

Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions.

• Third party testing can be performed upon request.

