

**Product Information** 

ISO Class 5 - 8

Cleanroom Class 100 – 100,000 EU Grade A/B/C/D USP <797>

# Sterile SatPax® 670

Sterile Pre-wetted 55% Cellulose / 45% Polyester Nonwoven Cleanroom Wiper

Sterile SatPax® 670 combines Durx® 670 nonwoven wipers composed of a hydroentangled nonwoven blend of 55% cellulose and 45% polyester with a high saturation level of 70% IPA and 30% DI water. This pre-wetted format provides a cost-effective and easy-to-use solution versus traditional bulk handling of solvents, maintenance of squirt bottles and inconsistent wetting and cleaning associated with wetting a dry wiper.



Other Sterile Pre-wetted wipers

Sterile SatPax® 1000 Sterile SatPax®1200

Sterile SatPax®-HA

#### **Key Attributes**

- 55% cellulose / 45% polyester hydroentangled nonwoven blend
- No chemical binders in base material
- Pre-wetted with consistent 70% IPA/ 30% DI Water to a high saturation level
- Re-sealable solvent resistant packaging
- Wipers in c-folded configuration for single withdrawal
- Gamma irradiated and sterile validated to a 10-6 Sterility Assurance Level per AAMI guidelines
- Certificate of Sterility available to down load on the web by lot number 24/7. Details: Expiration Date, Radiation Dosage, Lot Information, Meets cGMP requirements for traceability

#### **Benefits**

- Low extractables and fibre and particle counts
- · Smooth and durable with good wet strength
- Reduces alcohol usage and preparation / handling costs
- Reduces VOC emissions
- · Increases cleaning efficiency
- Increases cleaning protocol consistency

#### **Environmental**

Registered under REACH

# **Applications**

- Designed for use in ISO Class 5 and higher sterile cleanroom environments and USP <797> applications
- Designed for use in wet cleaning of critical surfaces where control of flammable solvents and flammable solvent concentrations is required
- Final cleaning of surfaces or products prior to manufacturing or packaging
- High saturation level is ideal for removing cleaning and disinfecting residues in sterile environments

#### Saturation Levels

The amount of solution contained in each wiper can be varied according to customer requirements. Higher saturation levels apply more solution to the surface during cleaning.

#### Validated Sterile

ANSI/AAMI/ISO procedures have been followed for verification of irradiation dose with audits being performed to monitor bioburden levels and dose. The Sterility Assurance Level (SAL) or the probability of a viable organism being present on a product unit after sterilization is a SAL of 10<sup>-6</sup> (which is the chance of 1 non-sterile unit in 1,000,000).

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### **Technical Data (In Dry State)**

Attribute		Units	Value	Test Method		
Basis Weight		g/m²	68.0	TAPPI T-410		
Caliper		μm	264	TAPPI T-411		
Fibres	≥ 100µm	fibres/cm <sup>2</sup>	160	IEST-RP-CC004.4 Sec 7.1.3/Sec 7.2.2 modified		
Particles	≥ 0.5µm	x10 <sup>3</sup> /cm <sup>2</sup>	10	IEST-RP-CC004.4 Sec 7.1.3/Sec 7.2.1 modified		
Sorbency	Capacity	mL/m²	320	IEST-RP-CC004.4 Sec 9.1 / Sec 9.2 modified		
	Efficiency	mL/g	4.7			
	Rate	seconds	2			
Non-Volatile Residue	DI Water	g/m²	0.028	IEST-RP-CC004.4 Sec 8.1.2		
	IPA	g/m²	0.0038			
Ions	Na <sup>+</sup>	ppm	62	IEST-RP-CC004.4 Sec 8.2.2		
	K <sup>+</sup>	ppm	5.9			
	Ca <sup>++</sup>	ppm	22			
	Mg <sup>++</sup>	ppm	5.0			
	CI-	ppm	31			

#### Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as
  product specifications.
- Due to differences in test methods applied and equipment utilised by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions
- Third party testing can be performed upon request

# **Order Information:**

Product	Number	Size	Shts/pk	Pks/cs	IPA/DI	Saturation	VOC % by Weight	Style
Sterile SatPax® 670	SSP67000124	9x9" (23x23cm)	30	24	70/30	60%	44%	C-fold

# **Other Berkshire products**



Wipers



**Glove Liners** 



**Mop Systems** 



**Documentation Systems** 



**Face Masks** 



Swabs